

Carbon Neutral Industrial Energy from Waste Heat

Workshop warmtepompen Ijmuiden, 2018-10-02



ABOUT QPINCH

QPINCH COMMERCIALISATION OF AN INNOVATIVE HEAT TRANSFORMER

2012

*founding by Wouter Ducheyne 2015 *start of 0.1 MW prototype system

2017

*detailed engineering of first >1 MW installation 2018 *multiple engineering projects, multiple clients





2016

*TRL 7 attained *start of commercialisation

2019

*commissioning of first >1 MW installations 3

QPINCH CURRENT TEAM

DIVERSITY

- 11 belgian, 1 italian, 1 dutch
- 11 male, 2 female
- 8 engineers, 2 lawyers, 1 finance, 1 sales, 1 supp(2 1

PROFESSIONAL EXPERIENCE







ENGINEERING

- 3 process engineers
- 1 mechanical engineer
- 2 project managers
- 1 E&I engineer
- 1 process expert



QPINCH BERND VAN DEN BOSSCHE

PROFESSIONAL EXPERIENCE

2018-now Process engineer

2017-2018 Sales engineer water treatment

EDUCATION2011-2017Bio-engineer2015Environmental engineer









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TECHNOLOGY INTRODUCTION

PRIMARY ENERGY SUPPLY IN INDUSTRY EVOLUTION







<1850 biofuels, peat, wind



<1980 Oil

~0 g CO2/kWh th 350 g CO2/kWh th 250 g CO2/kWh th









FUTURE Mix

200 g CO2/kWh th

~0 g CO2/kWh th ?



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WE GENERATE PROCESS HEAT FROM WASTE HEAT

QPINCH AND YOUR PROFITABILITY

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Electrical grid (high CO₂-intensity)

Fossil fuels (CO₂ source)





HEAT RECOVERY TECHNOLOGY LANDSCAPE



HEAT TRANSFORMER

ABSORPTION HEAT PUMP

CHEMICAL HEAT TRANSFORMER

LiBr absorption HP



QPINCH CHEMICAL HEAT TRANSFORMER HOW IT WORKS

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QPINCH CHEMICAL HEAT TRANSFORMER THERMODYNAMICS





50% **NEW PROCESS ENERGY** AT HIGHER TEMPERATURE

50% RESIDUAL HEAT AT LOWER TEMPERATURE **TO COOLING**

©2016 (

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BUSINESS CASE COMPLETION BY Q4 2019

BUSINESS CASE OVERVIEW





BUSINESS CASE GAIN

• GAIN:

= 1.6 MW internal fuel consumption saved

(90% boiler eff. and 10 % flue gas cond. losses)

= $360 \text{ k} \notin /\text{y}$ saved net

- (8300 hr/y operation, €25/MWh thermal energy, €55/MWh electrical, €15/ton CO2) = 2600 tons CO2/year saved compared to natural gas combustion
- + Cooling duty reduced by 50 % !

30 kW electrical energy (financial loss already included in 360 k€) **OPEX:**



1.3 MW thermal energy or 2 ton/h steam at 156 °C

BUSINESS CASE TOTAL COST OF OWNERSHIP





WHY DO THEY CHOOSE QPINCH ?

QPINCH CHEMICAL HEAT TRANSFORMER UNIQUE SELLING POINTS

- BIGGEST CO2 REDUCTION PER MW OUTPUT of all commercially available tech
- BIGGEST TEMPERATURE LIFT between waste heat and output heat
- LOWEST OPERATIONAL COST of all commercially available tech
- SCALABLE from 2 MW up to 100+ MW
- FLEXIBLE WITH TURNDOWN RATES CLOSE TO 0 %



QPINCH CHEMICAL HEAT TRANSFORMER CURRENT STATE OF TECHNOLOGY

heat sink temperature





e — waste heat temperature

QPINCH CHEMICAL HEAT TRANSFORMER LIMITS

- ECONOMICS REQUIRE A WASTE HEAT AVAILABILITY OF >4 MW, >7500 h/y
- TEMPERATURE LIFT SHOULD BE >10 °C
- CANNOT BE USED FOR COOLING, though yes for cooling demand reduction
- MAX. OUTPUT TEMPERATURE = 230 °C for the current generation





redefining industrial carbon emission

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